



**Test Report No. BAN 312030/2**  
**Issue Date: 07 February 2023**

RAYFLEX RUBBER LTD  
 UNIT 11B PALATINE IND EST  
 CAUSEWAY AVENUE  
 WARRINGTON  
 WA4 6QQ  
 UNITED KINGDOM  
 Attn: Phillipa Taylor

The following sample was submitted and identified by the client as:

**Sample Name:** PVC Strip

**Sample Description:** Flexible PVC strip 2mm thick

**Sample Reference:** 515 Grade

**Date of Receipt:** 16<sup>th</sup> January 2023

**Testing Period:** Testing conducted between 20<sup>th</sup> January 2023 and 03<sup>rd</sup> February 2023  
*(Please note that this testing was conducted at another laboratory within the SGS group of companies)*

**Test Method and Results:** See appendix

Test Requested	Conclusion
1. European Regulation (EC) No. 1907/2006 (REACH) Annex XVII and its amendment (EU) 2018/2005 – Phthalate content	PASS
2. Bis(2-ethylhexyl) tere phthalate Content	SEE RESULT

\*\*\*\*\* FOR FURTHER DETAILS, PLEASE REFER TO THE FOLLOWING PAGE(S) \*\*\*\*\*

Signed for and on behalf of  
 SGS United Kingdom Ltd.

Chris Walker BSc (Hons)  
 Technical Manager

This document is issued by the Company subject to its General Conditions of Service, available on request or accessible at [www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at [www.sgs.com/terms\\_e-document.htm](http://www.sgs.com/terms_e-document.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law."

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 30 days only. This document cannot be reproduced except in full, without prior approval of the Company.



## Appendix

### Test Results:

#### 1. European Regulation (EC) No. 1907/2006 (REACH) Annex XVII and its amendment (EU) 2018/2005 – Phthalate content

Method: With reference to CPSC-CH-C1001-09.4

Analysis was performed by Gas Chromatography Mass Spectrometer (GC-MS)

Materials can not be placed in the mouth for toys & childcare articles or plasticized material in the other article(As per client's request)

Test Item(s)	CAS No.	Result (s) (%)	MDL (%)	Permissible Limit (%)
<b>Specimen No.</b>	--	<b>1</b>		
Dibutyl Phthalate (DBP)	84-74-2	ND	0.003	0.1
Benzylbutyl Phthalate (BBP)	85-68-7	ND	0.003	0.1
Di-(2-ethyl hexyl) phthalate (DEHP) / Diocyl Phthalate (DOP)	117-81-7	0.003	0.003	0.1
Diisononyl Phthalate (DINP)	28553-12-0 68515-48-0	ND	0.010	--
Di-n-octyl Phthalate (DNOP)	117-84-0	ND	0.003	--
Diisodecyl Phthalate (DIDP)	26761-40-0 68515-49-1	ND	0.010	--
Diisobutyl phthalate (DIBP)	84-69-5	ND	0.003	0.1
Total (DBP+BBP+DEHP+DIBP)		0.003	--	0.1
Total (DINP+DNOP+DIDP)		ND	--	--

#### Specimen Description:

1. Transparent soft plastic

Note:

- ND = Not Detected (lower than MDL)
- MDL = Method Detection Limit
- % = percentage by weight

The below note(s) is(are) applicable in case the relevant superscript(s) and symbol(s) was(were) shown in the result table:

- + Composite test has been performed as per client's request and the results are calculated using the total specimen weight
- <sup>Δ</sup> Result is made based on the composite test which may have the probability of one or more components that can lead to a failure conclusion. Individual test is highly recommended for each component
- \* Exceeds Permissible Limit

This document is issued by the Company subject to its General Conditions of Service, available on request or accessible at [www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at [www.sgs.com/terms\\_e-document.htm](http://www.sgs.com/terms_e-document.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law."

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 30 days only. This document cannot be reproduced except in full, without prior approval of the Company.



## 2. Bis(2-ethylhexyl) tere phthalate Content

Method: With reference to CPSC-CH-C1001-09.4

Analysis was performed by Gas Chromatography Mass Spectrometer (GC-MS)

Test Item(s)	CAS No.	Result(s) (%)	MDL (%)
Specimen No.	--	1	
Bis(2-ethylhexyl) tere phthalate (DOTP)	6422-86-2	18	0.003

### Specimen Description:

1. Transparent soft plastic

Note: - ND = Not Detected (lower than MDL)

- MDL = Method Detection Limit

- % = percentage by weight

This document is issued by the Company subject to its General Conditions of Service, available on request or accessible at [www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at [www.sgs.com/terms\\_e-document.htm](http://www.sgs.com/terms_e-document.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law."

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 30 days only. This document cannot be reproduced except in full, without prior approval of the Company.



**Remark:**

When statement of conformity is made, unless inherent in the requested specification or instructed by the applicant, the decision rule would be based on the non-binary statement with guard band (is equal to the expanded measurement uncertainty with a 95% coverage probability,  $w = U_{95}$ ) in ILAC-G8:09/2019 Clause 4.2.3.

“Pass - the measured value is within (or below / above) the acceptance limit, where the acceptance limit is below / above to the guard band.” or “Pass - The measured values were observed in tolerance at the points tested. The specific false accept risk is up to 2.5%.”

“Fail - the measured value is out of (or below / above) the tolerance limit added / subtracted to the guard band.” or “Fail - One or more measured values were observed out of tolerance at the points tested”. The specific false reject risk is up to 2.5%.

“Inconclusive – It is not possible to state the conformity. Either one or more measured values were observed in the portion of the expanded measurement uncertainty intervals at the points tested where the specific risk is up to 50%.”

**Sample Photo:**

Pic.1



SGS authenticate the photo on original report only

\*\*\* End of Report \*\*\*

This document is issued by the Company subject to its General Conditions of Service, available on request or accessible at [www.sgs.com/terms\\_and\\_conditions.htm](http://www.sgs.com/terms_and_conditions.htm) and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at [www.sgs.com/terms\\_e-document.htm](http://www.sgs.com/terms_e-document.htm). Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.”

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 30 days only. This document cannot be reproduced except in full, without prior approval of the Company.